

February 14, 2002

Rashell Shinn  
Lear Corporation  
Shenandoah Division  
500 North Fillmore Road  
Greencastle, Indiana 46135

Re: 133-11897  
Second Administrative Amendment to  
Title V 133-5083-00018

Dear Rashell Shinn:

Lear Corporation - Shenandoah Division was issued a Title V permit on May 26, 1998. A letter requesting a change was received on February 16, 2000. Pursuant to the provisions of 2-7-11(a)(8), the permit is hereby administratively amended as follows:

- 1) The company has changed the name of some of their pieces of equipment. In some places, the equipment is referred to as glue booths; in some places, the equipment is referred to as bolster wraps. All references have been consistently changed to bolster wraps.
- 2) The following equipment has been eliminated:  
Bolster Wrap 9A, Bolster Wrap 9B, Glue Booth 17, Glue Booth 19, Bolster Wrap 18, Bolster Wrap 20, Bolster Wrap 21, and Bolster Wrap 22  
  
All references in the permit has been eliminated for this equipment.
- 3) One paint at press booth changed its designation from PPB to PPB<sub>1</sub>. All references to this booth have been changed in the permit.
- 4) The following stack numbers have changed:  
Stacks 21 and 22 are now stack 13. Stacks 27 and 28 are now stack 14. Stack 29 is now stack 15. Stack 30 is now stack 16. Stack 9 has been eliminated.
- 5) Condition D.2.1(b) has been eliminated because the equipment in the condition has been eliminated.

~~(b) The VOC content of the glue supplied to the applicators of Bolster Wraps 9A and 9B shall not exceed a combined total of 2.0 tons per month. Compliance with this limit will make 326 IAC 8-1-6 (BACT and 326 IAC 2-2 (PSD) not applicable to these facilities.~~

Additionally, the reporting form for this condition was amended to account for its elimination.

All other conditions of the permit shall remain unchanged and in effect. Please attach a copy of this amendment and the following revised permit pages to the front of the original permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5.  
If you have any questions on this matter, please contact Donald R. Poole, at (800) 451-6027, press 0  
and ask for Donald Poole or extension 2-8327, or dial (317) 232-8327.

Sincerely,

Original signed by Paul Dubenetzky

Paul Dubenetzky, Chief  
Permits Branch  
Office of Air Quality

Attachments

drp

cc: File - Putnam County  
U.S. EPA, Region V  
Putnam County Health Department  
Air Compliance Section Inspector - Jim Thorpe  
Compliance Data Section - Karen Nowak  
Administrative and Development - Janet Mobley  
Technical Support and Modeling - Michele Boner

# **PART 70 OPERATING PERMIT OFFICE OF AIR QUALITY**

**Lear Corporation, Shenandoah Division  
500 North Fillmore Road  
Greencastle, IN 46135**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-7 and 326 IAC 2-1-3.2 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: T133-5083-00018	
Issued by: Felicia R. George, Assistant Commissioner Office of Air Management	Issuance Date: May 26, 1998

First Significant Permit Modification: 133-11265 issued February 21, 2000

First Minor Permit Modification: 133-11604 issued February 21, 2000

First Administrative Amendment: 133-11640 issued February 17, 2000

Second Administrative Amendment: 133-11897	Pages Affected: 2-7, 29-42, and 46-48
Original signed by Paul Dubenetzky Issued by: Paul Dubenetzky, Branch Chief Office of Air Quality	Issuance Date: February 14, 2002

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**Emergency/Deviation Occurrence Report**

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**Compliance Report Form**

## SECTION A

## SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ), and presented in the permit application.

### A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

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The Permittee owns and operates a stationary plant for the manufacture of injection molded plastic parts for use in automobile interiors.

Responsible Official: Dennis Hamilton, General Manager  
Source Address: 500 North Fillmore Road. Greencastle, Indiana 46135  
Mailing Address: 500 North Fillmore Road. Greencastle, Indiana 46135  
SIC Code: 3089  
County Location: Putnam  
County Status: Attainment for all criteria pollutants  
Source Status: Part 70 Permit Program  
Major Source, under PSD Rules;  
Major Source, Section 112 of the Clean Air Act

### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

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This stationary source consists of the following emission units and pollution control devices:

- (1) One paint application line, identified as Paint Line 1 consisting of two (2) paint booths, 1 and 2, and one (1) curing oven, with a maximum capacity of 420 plastic parts per hour, with particulate matter overspray from each booth controlled by water curtain, and exhausting to stacks 1, 2, and 5.
- (2) Four (4) bolster wraps, identified as Bolster Wrap 10A, 10B, 11, and 12, each with a maximum capacity of 125 plastic and fabric parts per hour, and exhausting to stacks 10, 11, and 12. Bolster Wraps 11 and 12 use dry filters for particulate matter overspray control.
- (3) One (1) paint at press booth, identified as PPB<sub>1</sub>, equipped with high-volume low-pressure (HVLP) spray applicators with a maximum capacity of 130 plastic automotive parts per hour, with dry filters for overspray control, exhausting to stack 13.
- (4) Two (2) glue booths, identified as Glue Booths 7A and 8A, equipped with air atomization spray applicators, with dry filters for overspray control, and exhausting to stacks 7 and 8, respectively, and two (2) bolster wrap machines, identified as Bolster Wraps 7B and 8B, equipped with air atomization spray applicators, with dry filters for overspray control, and exhausting to stacks 7 and 8, respectively. The combined maximum capacity of these units is 288 plastic automotive parts per hour.
- (5) Two (2) front door bolster/glue booths, identified as Bolster/Glue Booths 23 and 24, equipped with air atomization spray applicators; dry filters for overspray control exhausting to stacks 23 and 24; and infrared curing ovens. The maximum capacity of each of the bolster/glue booths is 15 interior automotive plastic parts per hour.
- (6) One (1) paint at press booth with a built-in infrared electric oven, identified as PB<sub>2</sub>, equipped with air atomization spray applicators, for coating plastic parts, with a maximum capacity of 130 automotive parts per hour, using dry filters for overspray control, exhausting through a stack identified as 14.
- (7) One (1) paint at press booth with a built-in infrared electric oven, identified as PB<sub>3</sub>, equipped with air atomization spray applicators, for coating plastic parts, with a maximum



capacity of 130 automotive parts per hour, using dry filters for overspray control, exhausting through a stack identified as 15.

- (8) One (1) paint at press booth with a built-in infrared electric oven, identified as PB<sub>4</sub>, equipped with air atomization spray applicators, for coating plastic parts, with a maximum capacity of 130 automotive parts per hour, using dry filters for overspray control, exhausting through a stack identified as 16.

A.3 Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)]  
[326 IAC 2-7-5(15)]

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This stationary source also includes the following insignificant activities which are specifically regulated, as defined in 326 IAC 2-7-1(21):

- (1) Natural gas-fired combustion sources with heat input equal to or less than ten (10) million Btu per hour (water boiler - 0.78 MMBtu/hr, water boiler - 1.092 MMBtu/hr, comfort heat boiler - 0.745 MMBtu/hr, space heaters).
- (2) Other categories with emissions below insignificant thresholds:
  - (a) Touch-up paint booth 1 in paint room;
  - (b) Touch-up paint booth 2 in paint room;
  - (c) Mask washer in paint room;

A.4 Part 70 Permit Applicability [326 IAC 2-7-2]

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This stationary source is required to have a Part 70 permit by 326 IAC 2-7-2 (Applicability) because:

- (a) It is a major source, as defined in 326 IAC 2-7-1(22);
- (b) It is a source in a source category designated by the United States Environmental Protection Agency (U.S. EPA) under 40 CFR 70.3 (Part 70 - Applicability).

A.5 Prior Permit Conditions Superseded [326 IAC 2]

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The terms and conditions of this permit incorporate all the current applicable requirements for all emission units located at this source, and supersede all terms and conditions in all registrations and permits, including construction permits, issued prior to the date of issuance of this permit. All terms and conditions in such registrations and permits are no longer in effect.

## SECTION D.1

## FACILITY OPERATION CONDITIONS

- (1) One paint application line, identified as Paint Line 1 consisting of two (2) paint booths, 1 and 2, and one (1) curing oven, with a maximum capacity of 420 plastic parts per hour, with particulate matter overspray from each booth controlled by water curtain, and exhausting to stacks 1, 2, and 5.

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.1.1 Best Available Control Technology (BACT) [326 IAC 8-1-6]

Pursuant to 326 IAC 8-1-6 (BACT), Paint Line 1 is subject to the use of low pressure-high volume spray equipment, with a transfer efficiency of no less than fifty-five percent (55%), and no coating containing greater than 6.1 pounds of VOC per gallon of coating, excluding water.

#### D.1.2 PSD Minor Source Limit [326 IAC 2-2] [40 CFR 52.21]

- (a) First Limitation - Pursuant to OP 3520-0018-0132, issued on June 27, 1990, the quantity of paint and solvent delivered to the applicator shall be such that VOC emissions from Paint Line 1 shall not exceed 10.33 tons per month. Compliance with these limits makes 326 IAC 2-2 (Prevention of Significant Deterioration) not applicable.

#### D.1.3 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from Paint Line 1 shall each not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

#### D.1.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for these facilities and any control devices.

### Compliance Determination Requirements

#### D.1.5 Testing Requirements [326 IAC 2-7-6(1)]

If testing is required, compliance with the VOC limits specified in Condition D.1.1 and D.1.2 shall be determined by a performance test conducted in accordance with Section C - Performance Testing. Testing of this facility is not specifically required by this permit. However, this does not preclude testing requirements on this facility under 326 IAC 2-1-5 and 326 IAC 2-7-6.

#### D.1.6 Volatile Organic Compounds (VOC)

Compliance with the VOC content and usage limitations contained in Conditions D.1.1 and D.1.2 shall be determined pursuant to 326 IAC 8-1-4(a)(3)(A) and 326 IAC 8-1-2(a)(7) using formulation data supplied by the coating manufacturer. IDEM, OAQ reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

## **Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]**

### **D.1.7 Particulate Matter (PM)**

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The water curtains for PM control shall be in operation at all times when Paint Line 1 is in operation.

### **D.1.8 Monitoring**

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- (a) Daily inspections shall be performed to verify that the water flow rate is sufficient to produce a uniform water curtain.
- (b) Weekly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an overspray emission, evidence of overspray emission, or other abnormal emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plans.

## **Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]**

### **D.1.9 Record Keeping Requirements**

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- (a) To document compliance with Conditions D.1.1 and D.1.2, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and/or the VOC emission limits established in Condition D.1.1 and D.1.2.
  - (1) The amount and VOC content of each coating material and solvent used. Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those used as cleanup solvents;
  - (2) A log of the dates of use;
  - (3) The cleanup solvent usage for each month;
  - (4) The total VOC usage for each month; and
  - (5) The weight of VOCs emitted for each compliance period.
- (b) To document compliance with Conditions D.1.7 and D.1.8, the Permittee shall maintain a log of daily water curtain inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

#### D.1.10 Reporting Requirements

A quarterly summary of the information to document compliance with Condition D.1.2 shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported.

## SECTION D.2

## FACILITY OPERATION CONDITIONS

- (2) Four (4) bolster wraps, identified as Bolster Wrap 10A, 10B, 11, and 12, each with a maximum capacity of 125 plastic and fabric parts per hour, and exhausting to stacks 10, 11 and 12. Bolster Wraps 11 and 12 use dry filters for particulate matter overspray control.

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.2.1 Best Available Control Technology (BACT) [326 IAC 8-1-6]

- (a) Pursuant to CP 133-2380, issued on April 21, 1992, the VOC content of the glue supplied to the applicators of Bolster Wraps 11 and 12 shall not exceed a combined total of 2.0 tons per month. Compliance with this limit will make 326 IAC 8-1-6 (BACT) and 326 IAC 2-2 (PSD) not applicable to these facilities.

#### D.2.2 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from the Bolster Wraps (10A, 10B, 11, and 12) shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

#### D.2.3 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for Bolster Wraps 11 and 12 and any control devices.

### Compliance Determination Requirements

#### D.2.4 Testing Requirements [326 IAC 2-7-6(1)]

If testing is required, compliance with the VOC limits specified in Condition D.2.1 shall be determined by a performance test conducted in accordance with Section C - Performance Testing. Testing of this facility is not specifically required by this permit. However, this does not preclude testing requirements on this facility under 326 IAC 2-1-4(f) and 326 IAC 2-7-6(1).

#### D.2.5 Volatile Organic Compounds (VOC)

Compliance with the VOC usage limitations contained in Conditions D.2.1 shall be determined pursuant to 326 IAC 8-1-4(a)(3)(A) and 326 IAC 8-1-2(a)(7) using formulation data supplied by the coating manufacturer. IDEM, OAQ reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

### Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

#### D.2.6 Particulate Matter (PM)

The dry filters for PM control shall be in operation at all times when Bolster Wraps 11 and 12 are in operation.

#### D.2.7 Monitoring

- (a) Daily inspections shall be performed at Bolster Wraps 11 and 12 to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response

Steps, shall be considered a violation of this permit.

- (b) Monthly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an overspray emission, evidence of overspray emission, or other abnormal emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plans.

#### **Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]**

##### **D.2.8 Record Keeping Requirements**

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- (a) To document compliance with Condition D.2.1, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Condition D.2.1.
  - (1) The amount and VOC content of each coating material and solvent used. Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those used as cleanup solvents;
  - (2) A log of the dates of use;
  - (3) The cleanup solvent usage for each month;
  - (4) The total VOC usage for each month; and
  - (5) The weight of VOCs emitted for each compliance period.
- (b) To document compliance with Conditions D.2.6 and D.2.7, the Permittee shall maintain a log of weekly overspray observations, daily, weekly and monthly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

#### D.2.9 Reporting Requirements

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A quarterly summary of the information to document compliance with Condition D.2.1 shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported.

## SECTION D.3

## FACILITY OPERATION CONDITIONS

- (3) One (1) paint at press booth, identified as PPB<sub>1</sub>, equipped with high-volume low-pressure (HVLP) spray applicators with a maximum capacity of 130 plastic automotive parts per hour, with dry filters for overspray control, exhausting to stack 13.
- (4) Two (2) glue booths, identified as Glue Booths 7A and 8A, equipped with air atomization spray applicators, with dry filters for overspray control, and exhausting to stacks 7 and 8, respectively, and two (2) bolster wrap machines, identified as Bolster Wraps 7B and 8B, equipped with air atomization spray applicators, with dry filters for overspray control, and exhausting to stacks 7 and 8, respectively. The combined maximum capacity of these units is 288 plastic automotive parts per hour.
- (6) One (1) paint at press booth with a built-in infrared electric oven, identified as PB<sub>2</sub>, equipped with air atomization spray applicators, for coating plastic parts, with a maximum capacity of 130 automotive parts per hour, using dry filters for overspray control, exhausting through a stack identified as 14.
- (7) One (1) paint at press booth with a built-in infrared electric oven, identified as PB<sub>3</sub>, equipped with air atomization spray applicators, for coating plastic parts, with a maximum capacity of 130 automotive parts per hour, using dry filters for overspray control, exhausting through a stack identified as 15.
- (8) One (1) paint at press booth with a built-in infrared electric oven, identified as PB<sub>4</sub>, equipped with air atomization spray applicators, for coating plastic parts, with a maximum capacity of 130 automotive parts per hour, using dry filters for overspray control, exhausting through a stack identified as 16.

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.3.1 Best Available Control Technology (BACT) [326 IAC 8-1-6]

- (a) Pursuant to CP 133-8476-00018, issued on September 11, 1997, the VOC content of the glue supplied to the applicators of Glue Booths 7A and 8A and Bolster Wraps 7B and 8B shall not exceed a combined total of 2.0 tons per month. Compliance with this limit will make 326 IAC 8-1-6 (BACT) not applicable to these facilities.
- (b) Pursuant to CP 133-8476-00018, issued on September 11, 1997, the VOC content delivered to the applicators of the paint at press booth (PPB<sub>1</sub>) shall not exceed 2.0 tons per month. Compliance with this limit will make 326 IAC 8-1-6 (BACT) not applicable to these facilities.

#### D.3.2 PSD Minor Source Limit [326 IAC 2-2] [40 CFR 52.21]

The VOC content delivered to the applicator of Glue Booths 7A and 8A, Bolster Wraps 7B and 8B and the paint at press booth (PPB<sub>1</sub>), shall be such that VOC emissions from these combined facilities shall not exceed 3.25 tons per month. Compliance with these limits makes 326 IAC 2-2 (Prevention of Significant Deterioration) not applicable.

#### D.3.3 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from the paint at press booths (PPB<sub>1</sub>, PB<sub>2</sub>, PB<sub>3</sub>, and PB<sub>4</sub>) and all the glue booths and bolster wraps booths (in the section D.3) shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:



$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

#### D.3.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and any control devices.

### Compliance Determination Requirements

#### D.3.5 Testing Requirements [326 IAC 2-7-6(1)]

If testing is required, compliance with the VOC limits specified in Condition D.3.1 and D.3.2 shall be determined by a performance test conducted in accordance with Section C - Performance Testing. Testing of this facility is not specifically required by this permit. However, this does not preclude testing requirements on this facility under 326 IAC 2-1-4(f) and 326 IAC 2-7-6(1).

#### D.3.6 Volatile Organic Compounds (VOC)

Compliance with the VOC content and usage limitations contained in Conditions D.3.1 and D.3.2 shall be determined pursuant to 326 IAC 8-1-4(a)(3)(A) and 326 IAC 8-1-2(a)(7) using formulation data supplied by the coating manufacturer. IDEM, OAQ reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

### Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

#### D.3.7 Particulate Matter (PM)

The dry filters for PM control shall be in place at all times when Glue Booths 7A and 8A, Bolster Wraps 7B and 8B and the paint at press booths (PPB<sub>1</sub>, PB<sub>2</sub>, PB<sub>3</sub>, and PB<sub>4</sub>) are in operation.

#### D.3.8 Monitoring

- (a) Daily inspections shall be performed at Glue Booths 7A and 8A, Bolster Wraps 7B and 8B and the paint at press booths (PPB<sub>1</sub>, PB<sub>2</sub>, PB<sub>3</sub>, and PB<sub>4</sub>) to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, daily observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Weekly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an overspray emission, evidence of overspray emission, or other abnormal emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plans.

## **Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]**

### **D.3.9 Record Keeping Requirements**

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- (a) To document compliance with Conditions D.3.1 and D.3.2, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and/or the VOC emission limits established in Condition D.3.1 and D.3.2.
  - (1) The amount and VOC content of each coating material and solvent used. Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those used as cleanup solvents;
  - (2) A log of the dates of use;
  - (3) The cleanup solvent usage for each month;
  - (4) The total VOC usage for each month; and
  - (5) The weight of VOCs emitted for each compliance period.
- (b) To document compliance with Conditions D.3.7 and D.3.8, the Permittee shall maintain a log of daily overspray observations, daily and weekly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

### **D.3.10 Reporting Requirements**

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A quarterly summary of the information to document compliance with Condition D.3.2 shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported.

## **SECTION D.4**

## **FACILITY OPERATION CONDITIONS**

***\*\* This section (D.4) has been removed from the permit \*\****

## SECTION D.5

## FACILITY OPERATION CONDITIONS

### Insignificant Activities:

- (1) Natural gas-fired combustion sources with heat input equal to or less than ten (10) million Btu per hour (water boiler - 0.78 MMBtu/hr, water boiler - 1.092 MMBtu/hr, comfort heat boiler - 0.745 MMBtu/hr, space heaters).

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.5.1 Particulate Matter (PM) [326 IAC 6-2-4]

Pursuant to 326 IAC 6-2-4 (Particulate Matter Emission Limitations for Sources of Indirect Heating, the PM emissions from the 0.78 MMBtu per hour boiler, the 1.092 MMBtu per hour boiler and the 0.745 MMBtu per hour boiler shall be limited to 0.6 pounds per MMBtu heat input.

### Compliance Determination Requirement

#### D.5.2 Testing Requirements [326 IAC 2-7-6(1)]

If testing is required, compliance with the PM limits specified in Condition D.5.1 shall be determined by a performance test conducted in accordance with Section C - Performance Testing. Testing of this facility is not specifically required by this permit. However, this does not preclude testing requirements on this facility under 326 IAC 2-1-4(f) and 326 IAC 2-7-6(1).

### Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

#### D.5.3 Compliance Monitoring

There are no compliance monitoring requirements for these insignificant activities.

### Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

#### D.5.4 Record Keeping and Reporting Requirements

There are no record keeping and reporting requirements for these insignificant activities.

## SECTION D.6

## FACILITY CONDITIONS

Insignificant Activities:

(2) Other categories with emissions below insignificant thresholds:

- (a) Touch-up paint booth 1 in paint room;
- (b) Touch-up paint booth 2 in paint room;
- (c) Mask washer in paint room;

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.6.1 Volatile Organic Compounds (VOC) [326 IAC 8-1-6]

Pursuant to CP 133-2333, issued on January 28, 1992, the insignificant touch-up booth 1 and the mask washer in the paint room have been limited to combined VOC emissions less than 24 tons per year to retain a registered status and so that 326 IAC 8-1-6 does not apply. Any change or modification that would cause an increase in potential emissions above 25 tons per year shall require prior approval by OAQ.

#### D.6.2 Particulate Matter (PM) [326 IAC 6-3]

Pursuant to 326 IAC 6-3 (Process Operations), the allowable PM emission rate from the insignificant painting operations shall not exceed allowable PM emission rate based on the following equation:

Interpolation and extrapolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

### Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

#### D.6.3 Compliance Monitoring

There are no compliance monitoring requirements for these insignificant activities.

### Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

#### D.6.4 Record Keeping and Reporting Requirements

There are no record keeping or reporting requirements for these facilities.

## SECTION D.7

## FACILITY OPERATION CONDITIONS

- (5) Two (2) front door bolster/glue booths, identified as Bolster/Glue Booths 23 and 24, equipped with air atomization spray applicators; dry filters for overspray control exhausting to stacks 23 and 24; and infrared curing ovens. The maximum capacity of each of the bolster/glue booths is 15 interior automotive plastic parts per hour.

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.7.1 Best Available Control Technology (BACT) [326 IAC 8-1-6]

Any change or modification which may increase the potential VOC emissions to 25 tons per year or more from Bolster/Glue Booths 23 and 24 must be approved by the Office of Air Quality (OAQ) before such change may occur. The input VOC to the bolster/glue booths is less than 25 tons per year, therefore, 326 IAC 8-1-6 (BACT) does not apply.

#### D.7.2 Prevention of Significant Deterioration (PSD) [326 IAC 2-2]

Any change or modification which may increase the potential VOC emissions to 40 tons per year or more from Bolster/Glue Booths 23 and 24 must be approved by the Office of Air Quality (OAQ) before such change may occur. The input VOC to these emission units combined is less than 40 tons per year, therefore, the Prevention of Significant Deterioration (PSD) rules, 326 IAC 2-2 and 40 CFR 52.21 do not apply.

#### D.7.3 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from the Bolster/Glue Booths 23 and 24 shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

#### D.7.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for Bolster/Glue Booths 23 and 24 and any control devices.

### Compliance Determination Requirements

#### D.7.5 Testing Requirements [326 IAC 2-7-6(1)]

Testing of this facility is not specifically required by this permit. However, this does not preclude testing requirements on this facility under 326 IAC 2-1-4(f) and 326 IAC 2-7-6(1).

### Compliance Monitoring Requirements [326 IAC 2-7-6(1)][326 IAC 2-7-5(1)]

#### D.7.6 Particulate Matter (PM)

The dry filters for PM control shall be in operation at all times when Bolster/Glue Booths 23 and 24 are in operation.

#### D.7.7 Monitoring

- (a) Daily inspections shall be performed at Bolster/Glue Booths 23 and 24 to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps

in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.

- (b) Monthly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an overspray emission, evidence of overspray emission, or other abnormal emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspection and preventive measures shall be performed as prescribed in the Preventive Maintenance Plans.

### **Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)][326 IAC 2-7-19]**

#### **D.7.8 Record Keeping Requirements**

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- (a) To document compliance with Conditions D.7.1 and D.7.2, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Conditions D.7.1 and D.7.2.
  - (1) The amount and VOC content of each coating material and solvent used. Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those use as cleanup solvents;
  - (2) A log of the dates of use;
  - (3) The cleanup solvent usage for each month;
  - (4) The total VOC usage for each month; and
  - (5) The weight of VOCs emitted for each compliance period.
- (b) To document compliance with Conditions D.7.6 and D.7.7, the Permittee shall maintain a log of weekly overspray observations, daily, weekly and monthly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**Part 70 Quarterly Report**

Source Name: Lear Corporation, Shenandoah Division  
Source Address: 500 North Fillmore Road, Greencastle, IN 46135  
Mailing Address: 500 North Fillmore Road, Greencastle, IN 46135  
Part 70 Permit No.: T133-5083-00018  
Facility: Paint Line 1  
Parameter: VOC emissions  
Limit: 10.33 tons per month (equivalent to 124 tons per year)

YEAR: \_\_\_\_\_

Month	VOC emission from Paint Line 1 this month
Month 1	
Month 2	
Month 3	

- 9 No deviation occurred in this quarter.
- 9 Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_



**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**Part 70 Quarterly Report**

Source Name: Lear Corporation, Shenandoah Division  
Source Address: 500 North Fillmore Road, Greencastle, IN 46135  
Mailing Address: 500 North Fillmore Road, Greencastle, IN 46135  
Part 70 Permit No.: T133-5083-00018  
Facility: Bolster Wraps 11 and 12  
Parameter: VOC emissions  
Limit: 2.0 tons per month (equivalent to 24 tons per year) for Booths 11 and 12

YEAR: \_\_\_\_\_

Month	Combined VOC emission from Bolster Wraps 11 and 12 this month
Month 1	
Month 2	
Month 3	

9 No deviation occurred in this quarter.

9 Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**Part 70 Quarterly Report**

Source Name: Lear Corporation, Shenandoah Division  
Source Address: 500 North Fillmore Road, Greencastle, IN 46135  
Mailing Address: 500 North Fillmore Road, Greencastle, IN 46135  
Part 70 Permit No.: T133-5083-00018  
Facility: Glue Booths 7A and 8A; Bolster Wraps 7B and 8B; Paint at press booth (PPB)  
Parameter: VOC emissions  
Limit: 2.0 tons per month (equivalent to 24 tons per year) combined for Glue Booths 7A and 8A, and Bolster Wraps 7B and 8B; 2.0 tons per month (equivalent to 24 tons per year) for Paint at press booth (PPB); and total for Glue Booths 7A and 8A, Bolster Wraps 7B and 8B, and Paint at press booth (PPB) of 3.25 tons per month (equivalent to 39 tons per year).

YEAR: \_\_\_\_\_

Month	VOC emissions from Paint at press booth (PPB) this month	VOC emissions from Glue Booths 7A and 8A, and Bolster Wraps 7B and 8B this month	Combined VOC emission from Glue Booths 7A and 8A, Bolster Wraps 7B and 8B and Paint at press booth (PPB) this month
Month 1			
Month 2			
Month 3			

9 No deviation occurred in this quarter.

9 Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_